

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 6,399,002 B1  
APPLICATION NO. : 09/197435  
DATED : June 4, 2002  
INVENTOR(S) : Manfred A. A. Lupke and Stefan A. Lupke

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 4, lines 8-29,

please replace Claim 1 with the following:

1. A method of extruding a plastic pipe having a pipe wall construction made from first and second streams of plastic, the first stream of plastic being formed into an interior part of the wall construction, the second stream of plastic being formed into a covering wall part over the interior wall part of the wall construction, the covering wall part being shaped into first and second corrugations with the interior wall part being flat where covered by the first and second corrugations, the wall construction further including a bowed wall region where the first and second [streams] streams of plastic are extruded lying against one another, the first corrugations and the bowed wall region being formed with consistent outside diameters and the second corrugations being formed with an outside diameter less than that of the first corrugations and the bowed wall region, the first corrugations, the bowed wall region and the second corrugations all being formed continuously along the pipe with the bowed wall region being located between the first corrugations and the second corrugations, the first corrugations comprising a major part of the pipe and the bowed wall region and the second corrugations comprising a minor part.

Signed and Sealed this

Twenty-fourth Day of November, 2009

A handwritten signature in black ink that reads "David J. Kappos". The signature is written in a cursive, flowing style.

David J. Kappos  
*Director of the United States Patent and Trademark Office*